

BRACKETS

TIGER

PUMA

GATE FRAME

1

2

POST

3

4

PRODUCT

M8 x 22 mm

DRILL JIG

① LAYOUT & SIZES

Ø POST

Ø GATE FRAME

Ø POST		
min.	max.	
Ø1-7/8"	Ø2-3/8"	3
Ø45 mm	Ø64 mm	M8 x 45 mm
Ø2-7/8"	Ø3"	4
Ø68 mm	Ø86 mm	M8 x 70 mm

Ø GATE FRAME		
min.	max.	
Ø1-3/8"	Ø1-5/8"	1
Ø33 mm	Ø44 mm	M8 x 30 mm
Ø 1-7/8"		2
Ø45 mm - Ø58 mm		M8 x 45 mm

② ALIGN BRACKETS

min. 5/8" - max. 1-5/16"

min. 16 mm - max. 33 mm

4x

③ DRILL HOLES FOR BRACKETS

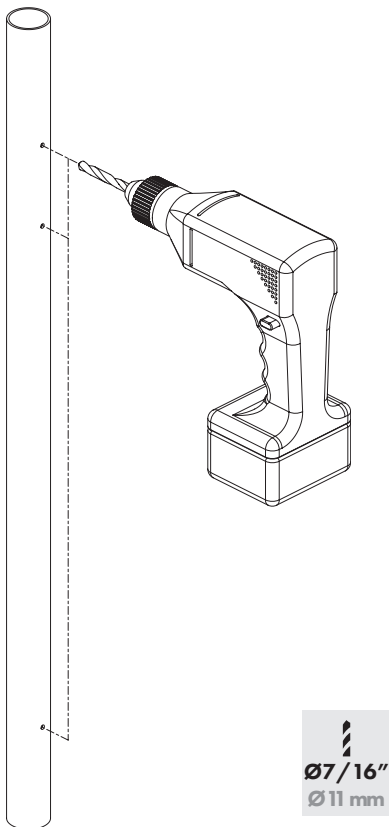
6x

HEX 5mm

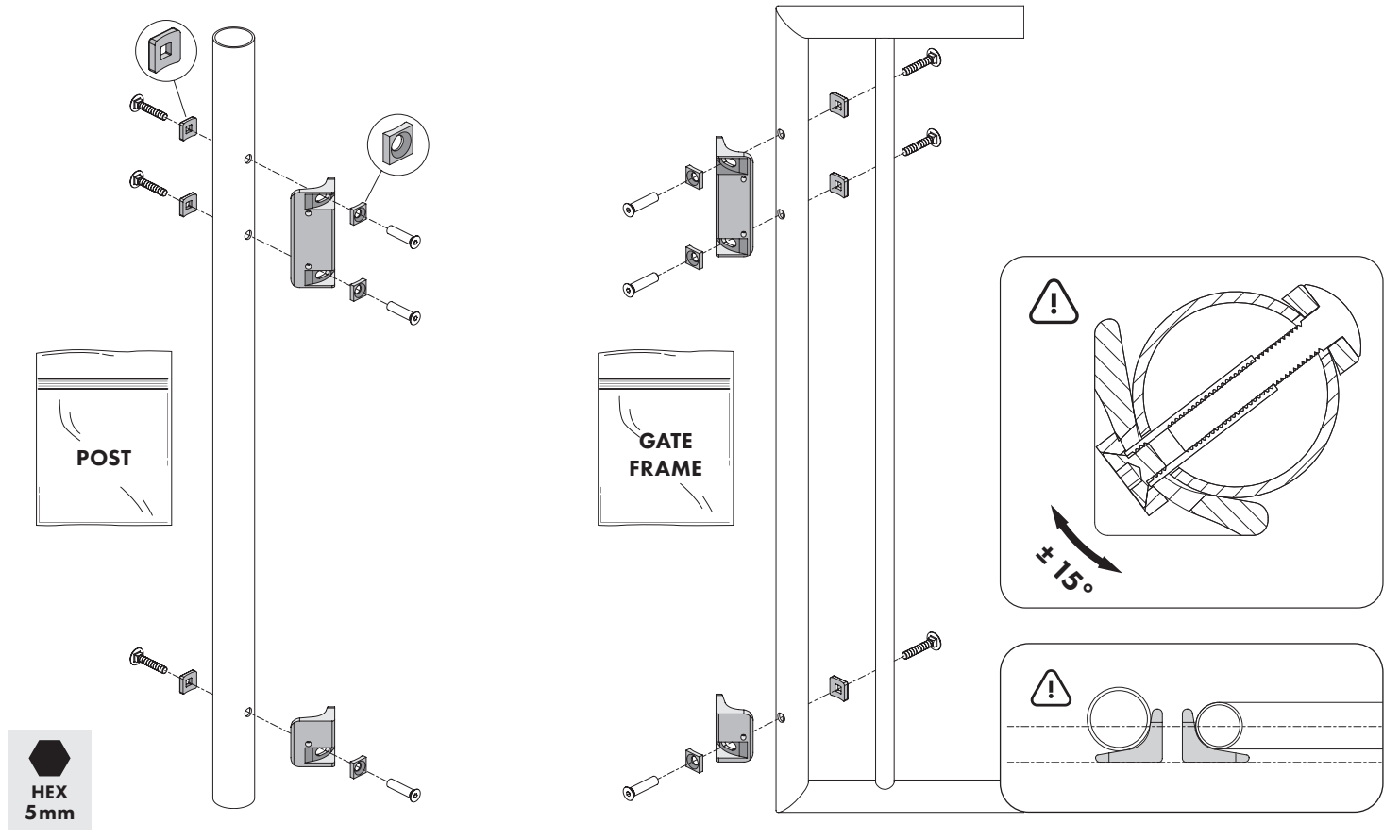
Ø3/16"

Ø5mm

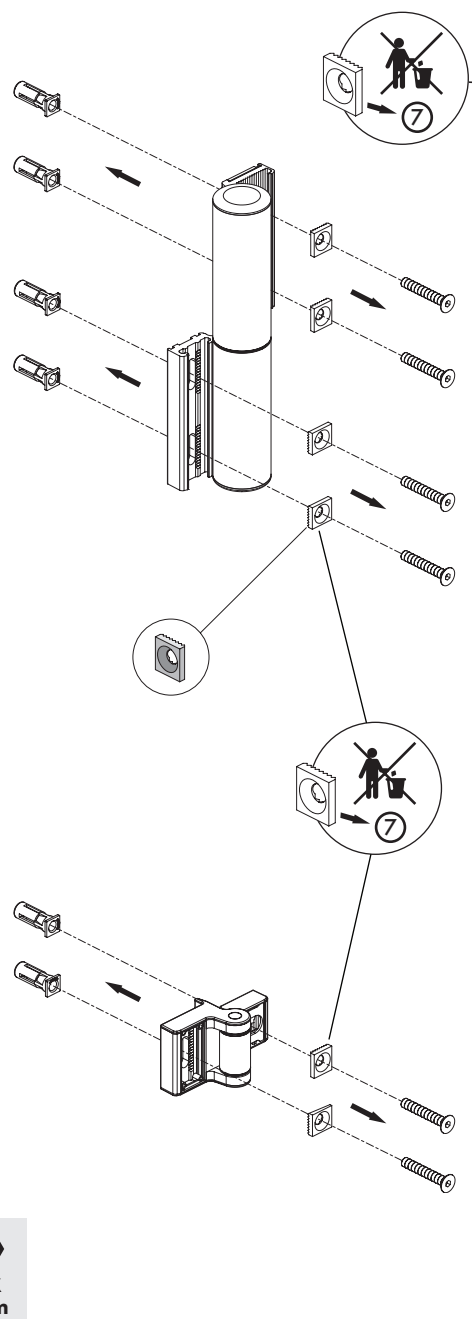
④ DRILL HOLES FOR BRACKETS



⑤ ATTACH BRACKETS TO FRAMES



⑥ REMOVE EXISTING HINGE/CLOSER BOLTS



⑦ INSTALL HINGE/CLOSER ON BRACKETS

