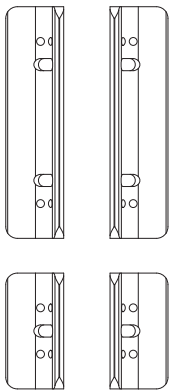
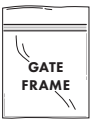
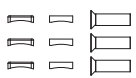


BRACKETS

MAMMOTH
DINO

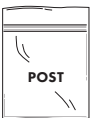
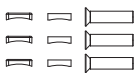


GATE FRAME



- 1
- 2

POST



- 3
- 4
- 5

PRODUCT



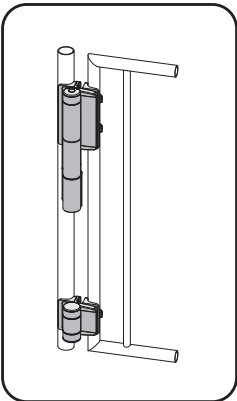
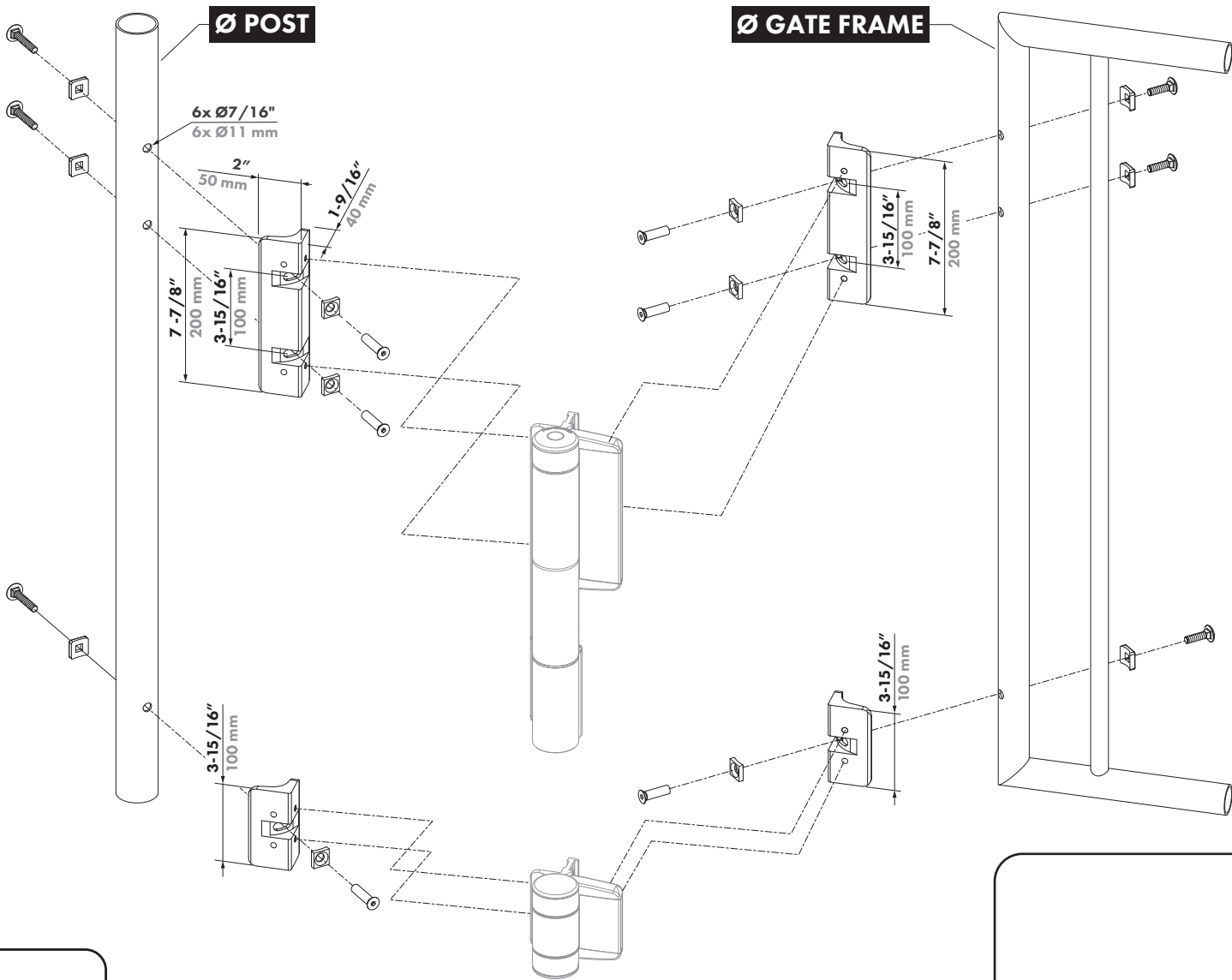
M8 x 22 mm



DRILL JIG



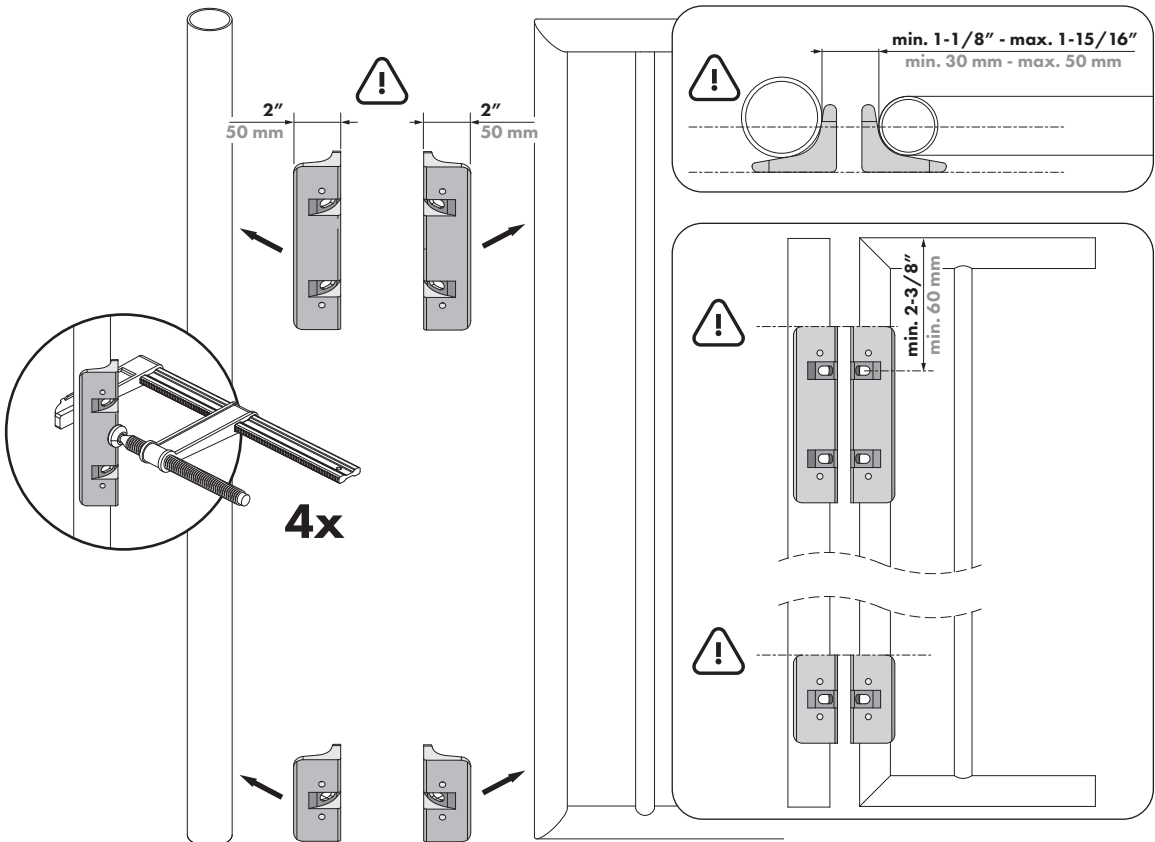
① LAYOUT & SIZES



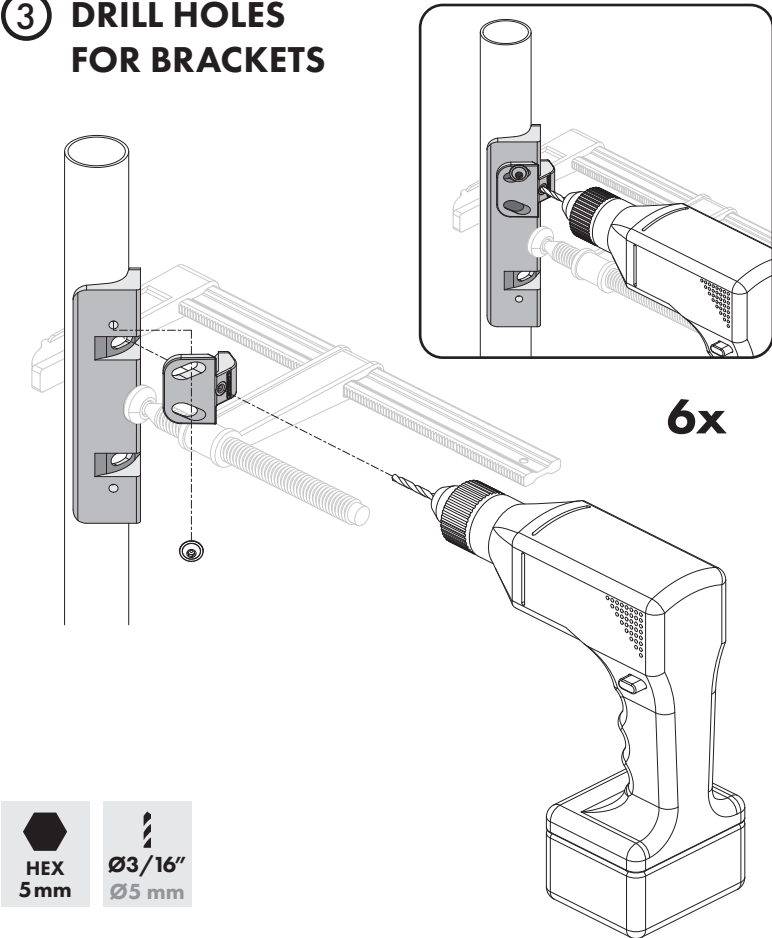
Ø POST		
min.	max.	
Ø1-7/8"	Ø2-3/8"	3
Ø45 mm	Ø64 mm	M8 x 45 mm
Ø2-7/8"	Ø3"	4
Ø68 mm	Ø86 mm	M8 x 70 mm
Ø4"		5
Ø95 mm - Ø113 mm		M8 x 100 mm

Ø GATE FRAME		
min.	max.	
Ø1-3/8"	Ø1-5/8"	1
Ø33 mm	Ø44 mm	M8 x 30 mm
Ø1-7/8"		2
Ø45 mm - Ø58 mm		M8 x 45 mm

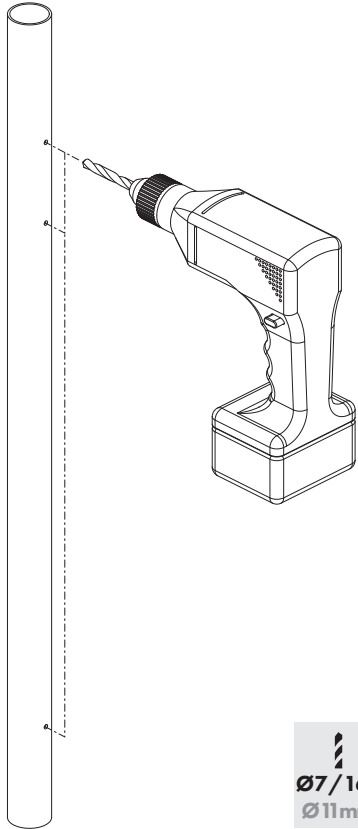
② ALIGN BRACKETS



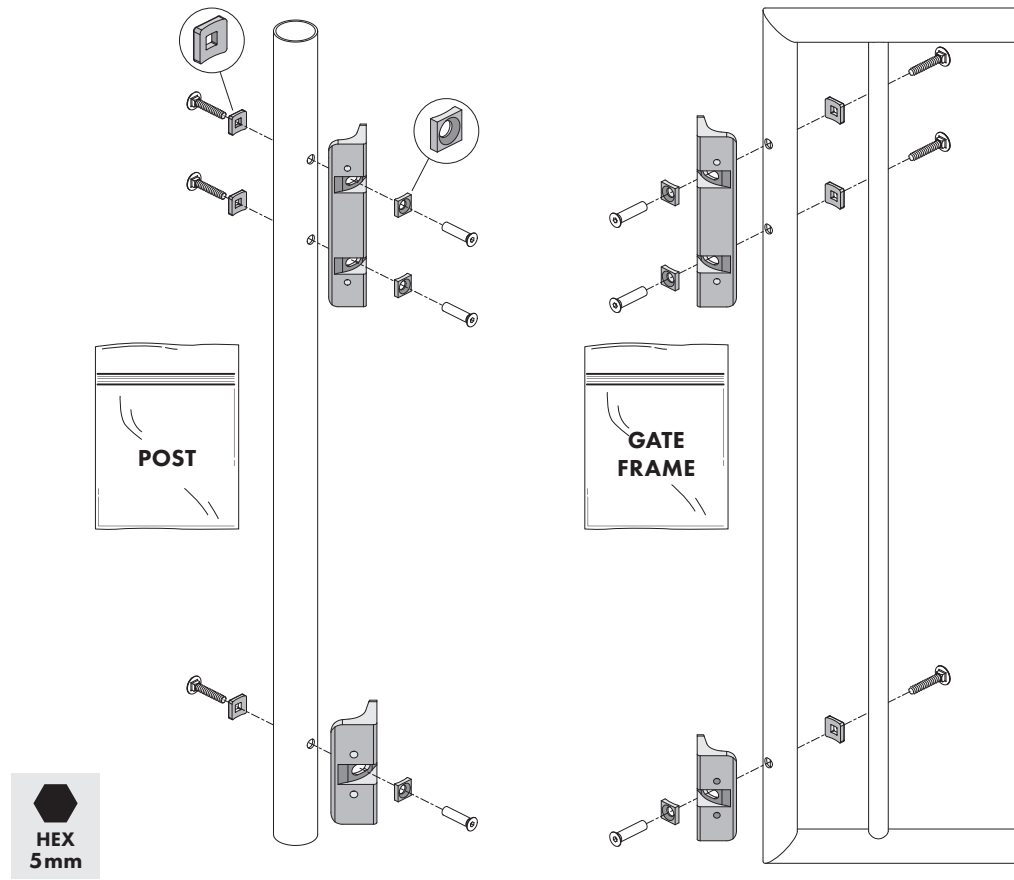
③ DRILL HOLES FOR BRACKETS



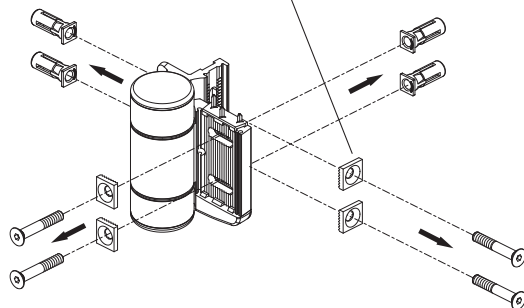
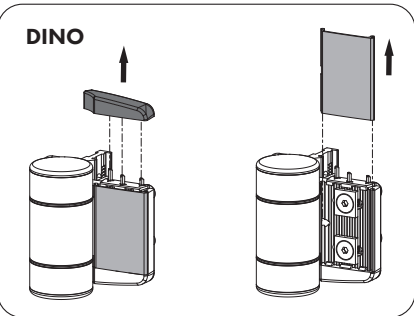
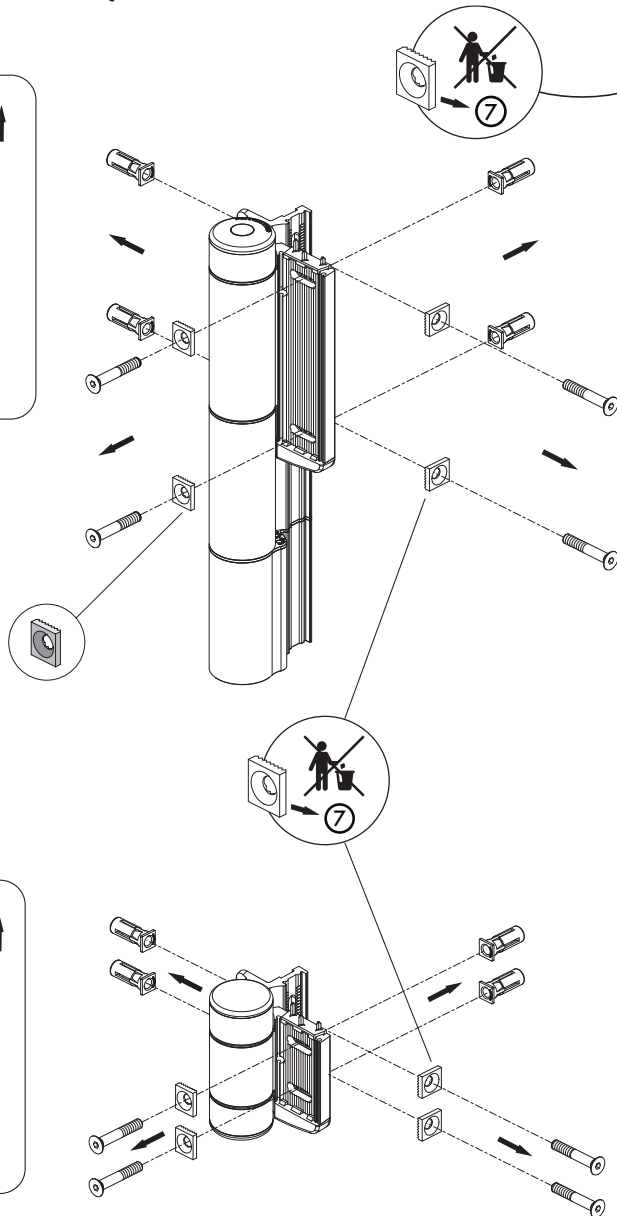
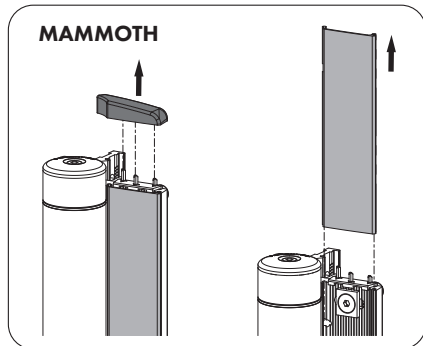
④ DRILL HOLES FOR BRACKETS



⑤ ATTACH BRACKETS TO FRAMES



⑥ REMOVE EXISTING HINGE/CLOSER BOLTS



⑦ INSTALL HINGE/CLOSER ON BRACKETS

